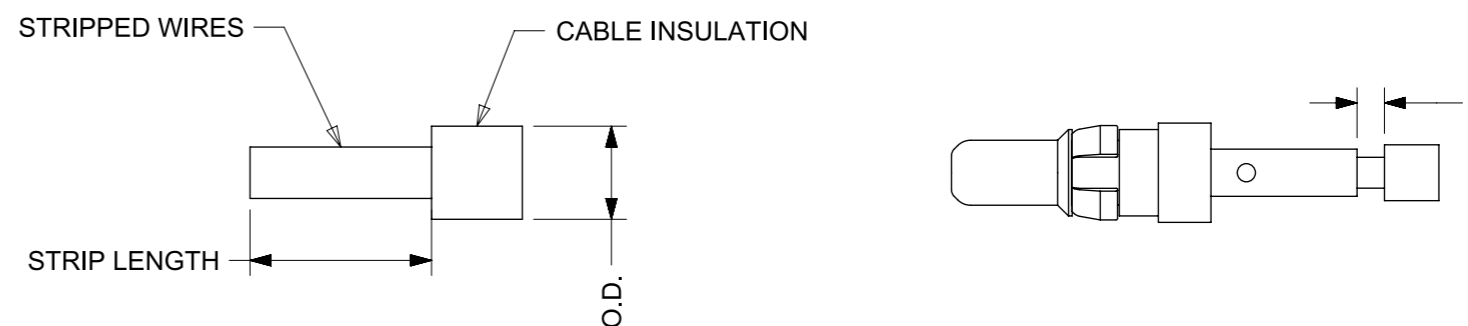


### CRIMP DETAILS

- FOR STRIP LENGTH CONSIDER ESTABLISHED TECHNICAL CRIMP SPECIFICATION, FOR EXAMPLE IPC/WHMA-A-620.
- IN ADDITION KEEP CLEARANCE 'C' BETWEEN INSULATION AND CONTACT BARREL LESS THAN 50% OF OVERALL WIRE O.D., WITH A RECOMMENDATION OF MAX. 1MM CLEARANCE C.
- PUSH STRIPPED WIRES INTO TERMINAL UP TO STOP.
- AFTER CRIMPING CHECK IF STRIPPED WIRES ARE VISIBLE IN INSPECTION HOLE.



#### NOTES:

- 1.MATERIAL: COPPER ALLOY
- 2.PLATING-  
MATING AREA: 0.1µm MIN. Au over 2µm MIN. NiP  
TERMINATION AREA: 0.2µm MIN. Au over 2µm MIN. Ni
- 3.PRODUCT SPECIFICATION:  
CIRCULAR CONNECTOR: 2009140003 PS  
INLINE CONNECTOR: 2018400030 PS
- 4.APPLICATION SPECIFICATION: 200914003-AS (CIRCULAR CONNECTOR)
- 5.PACKAGING SPECIFICATION: 2018460001 PDD PK
- 6.MATES WITH THE TERMINAL SERIES 201846
- 7.USED WITH HOUSING SERIES 200914/201840
- 8.A)MAXIMUM ALLOWED OVERALL WIRE DIAMETER IS 6.50MM FOR SERIES 201840  
B)MAXIMUM ALLOWED OVERALL WIRE DIAMETER IS 5.50MM FOR SERIES 200914
- 9.DIMENSIONS IN BRACKETS ARE REFERENCE ONLY.
- 10.CRIMPING TOOL DETAILS  
FCT TOOLS  
HAND TOOL: M309  
PNEUMATIC CRIMP TOOL: WA27-309  
DIE: SP994  
SELECTOR NUMBER:  
AWG 12/ SEL. 5  
AWG 14/ SEL. 4

RoHS compliant by exemption 6(c)

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													
QUALITY SYMBOLS	DRAWING UPDATE	EC NO: 111695	DRWN: MRAMAKRISHNA	CHK'D: ISHWARG	REV APPR: ISHWARG	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION UNITS		SCALE			
						ANGULAR TOL ± °		MM	5:1				
▽A = 0						4 PLACES ±		DRWN BY	DATE	<b>molex®</b>			
▽E = 0						3 PLACES ±	MRAMAKRISHNA	2016/03/24					
▽F = 0						2 PLACES ± 0.13		CHK'D BY	DATE	MULTICAT MALE CRP CONTACT 20A 12-14AWG			
▽ = 0						1 PLACE ± 0.25	MRAMAKRISHNA	2016/04/25					
▽C = 0						0 PLACES ±		APPR BY	DATE	PRODUCT CUSTOMER DRAWING			
▽ = 0						DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	ISHWARG	2016/12/13					
▽ = 0								DRAWING SIZE	THIRD ANGLE PROJECTION	SERIES	MATERIAL NUMBER	CUSTOMER	
▽ = 0								A3		201845	2018450020	GENERAL MARKET	
										DOCUMENT NUMBER	DOC TYPE	DOC PART	SHEET NUMBER
										2018450020	PSD	000	1 OF 1